

Date: Friday, 24/10/2008 10:34:22 AM
 User: Julie Dawson

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: SPRING
Job Number	: 42920		
Estimate Number	: 12151		
P.O. Number	:	Part Number	: D2373
This Issue	: 24/10/2008 S.O. No. :	Drawing Number	: D2373 REV A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : SMALL / MED FAB	Drawing Revision	: A
Previous Run	: 41427	Material	:
Written By	:	Due Date	: 15/11/2008 Qty: 20 Um: Each
Checked & Approved By	: <u>JUD 28.10.24</u>		
Comment	: Est. Rev B 99.04.12 Updated from hand written IPP DM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	MSS025	Spring Steel 0.025 thick
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Comment: Qty.: 0.2407 f(s)/Unit Total : 4.8132 f(s)
 Spring Steel 0.025 thick
 Material : Spring Steel, 0.025" thick
 Batch M100650 (9X)

M109839

(11X)

09/01/07

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1
 Cut blanks: 2.75" long x 0.375" wide
 Drill hole as per Dwg D2373
 Deburr
 Form as per Dwg D2373

09/01/07

(20)

3.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

09/01/07

counter

(470)

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 Identify and Stock
 Location: ST30

09/01/07

(69)

5.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

09/01/07

20

Job Completion



MF 09-01-08

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

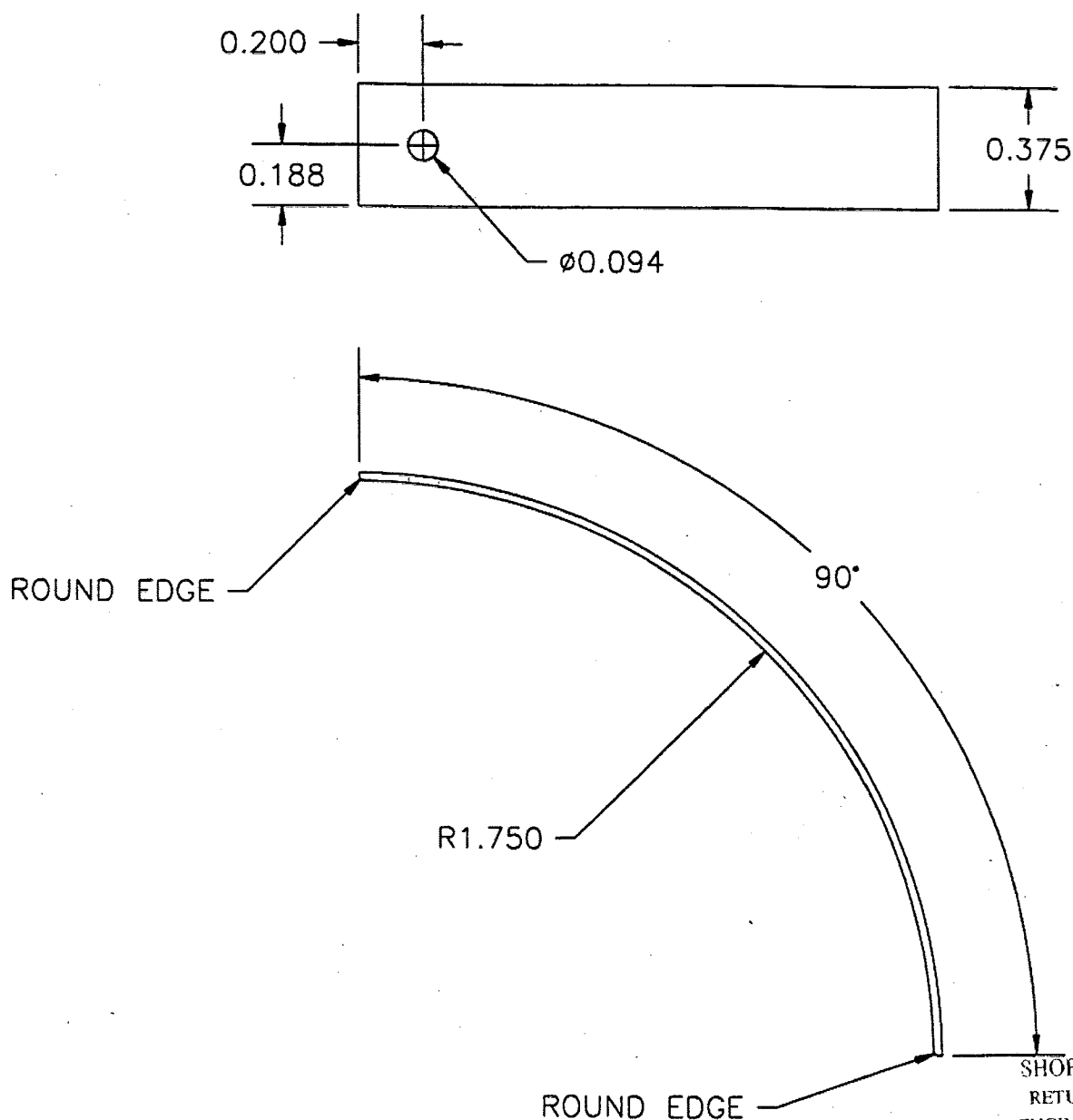
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN B WILLIAMS	DRAWN BY B WILLIAMS	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>bow</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2373	REV. A SHEET 1 OF 1
DATE 95:02:23		TITLE SPRING	SCALE 2:1



MATERIAL: SPRING STEEL 0.025 THICK

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. *42920*